

# INVESTIGATION OF THE NEED OF ERGONOMIC INTERVENTION IN THE ENGINEERING DESIGN OF SPADE USING RULA/REBA TECHNIQUE

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## ABSTRACT

*Agriculture consists of high labour intensive activities and use of manual tools make it even more tough and complex for the farmers. hence, musculoskeletal disorders (MSDs) are very common occupational issues in India. in the present study, postural analysis tools rapid upper limb assessment (RULA) was implemented to study level of discomfort while performing the different activities in the agricultural field using manual farm tool (spade) i.e. preparation of water channel for irrigation, seed bed preparation etc. Hence, it was concluded from the study that workers perform these activities under very high risk of postural discomfort which may lead to musculoskeletal ailments to the workers. Study indicated the immediate need of ergonomic intervention to improve the design of spade for the safety of workers and also to enhance the working efficiency of the workers.*

**Key Words:** RULA, MSDs, ergonomics, agricultural activities.

## 1. INTRODUCTION

Agriculture sector plays crucial role in development of country. Agriculture employs majority of workforce all over the world [1]. In India, agriculture provides the employment to 225 million workers to cover the 140 million hectare of total available cultivating land [2], whereas all over the world agriculture employs the half world's entire working population [3]. In recent past decades, mechanization increased substantially in the agricultural sector in north India. But still so many agricultural activities are performed with the help of manual farm hand tools (Spade and sickle etc.). Small agricultural land owner are also not able to afford the highly automatic and developed agricultural machinery, which compels the workers to perform the rigours activities manually such as weeding and planting etc. Still in India, hoe (spade or locally known as Kodali or Phaora) is a basic manual farm hand tool, which has a predominant place in farming, civil construction and forestry work. This versatile is useful to perform many farm activities, e.g., seedbed preparation, ridge making, bund trimming and making drainage for irrigation. It is also helpful to remove plant roots, cutting turf and harvesting root crops [4]. Farmers indulged in highly laborious activities (agricultural activities) are exposed to multitude risky factors of MSDs. Researchers prioritized various factors to cause MSDs such as lifting, carrying heavy load (exceeding 50 lbs), sustained/repeated body bending (stooping) and highly repetitive activities (hand or leg work) [5; 6; 7; 8]. Many researchers have consistently identified and reported a number of injuries and illness in agriculture

through epidemiological and community based- researches. These included musculoskeletal disorders, respiratory diseases, noise-induced hearing loss, pesticides related issue and enhanced cases of cancer [9; 10; 11; 12; 13; 14].

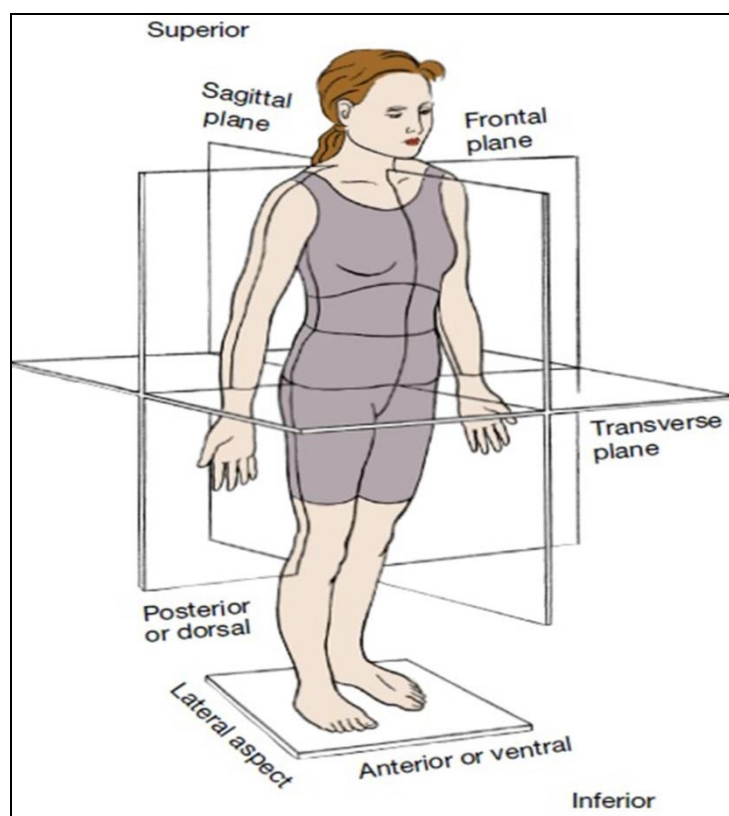
## 2. METHODS

### 2.1 SUBJECT SELECTION

For the present study, volunteer participants were informed about the goal of research. Then, participants were observed not having any injury & musculoskeletal issue. After receiving of written consent from the participant for the participation, then only the worker was selected as the subject.

### 2.2 PROCEDURE

Before starting the land preparation activity using spade by the subject, subject was asked to be normal and not to feel any compulsion or stress to perform the task. Complete process was explained to the subject about the performance of activity and its video capturing for the further analysis. Subject was asked to start the activity and two minute video clip was capture in the sagittal plane as shown in Fig. 1.



**Figure 1 Different planes to present the postures of subject [Source: internet]**

### 2.3 DATA ANALYSIS

Captured video was processed in the form of images and one image was selected to perform the analysis & to implement the RULA/REBA technique. All the procedural steps of RULA were followed and individual risk for

different body parts and risk score for the whole body was calculated to know the need of ergonomic intervention.

### 3. RESULTS AND DISCUSSION

RULA worksheet used to find the risk score in activity (to know the chances of incident of injury or MSDs) is shown in appendix. Process of RULA implementation to find the risk score consisted of 15 steps [15]. Three Tables (Table-A, Table-B, Table-C shown in worksheet) were used to reach the final risk score to conclude the risk of happenings of musculoskeletal disorders to the worker. Sections were classified as A & B to follow all the steps of RULA worksheet. The activity (land preparation using spade) shown in Fig. 2 was considered for the present study. Steps discussed below were used to reach the risk factor:

Section A: consisted of the analysis of arm and wrist

Step 1: +2 score was assigned to upper arm position (angle of upper arm lying at  $<45^\circ$ )

Step 2: +2 score was given to the lower arm (position lying at  $<60^\circ$ ).

Step 3: risk score for the wrist was given as +2 due to wrist flexion ( $<15^\circ$ ) and +1 score was added due to ulnar deviation of wrist. So step 3 score became as +3 ( $+2 + 1 = +3$ ).

Step 4: +1 score added due to twisting of wrist.



**Figure 2 Water channel preparation using spade for irrigation in the field**

Step 5: in the Table A (shown in RULA worksheet) each score step 1 to step 4 was used to find the posture score-A. Which was found as 3.

Step 6: +1 muscle score was added to the posture score-A (Step 5 = +3), because activity occurs repeatedly in 4 times per minute. Hence, total wrist score reached to 4 (posture score-A 3 + 1 muscle score).

Step 7: weight of spade was measure as 2.2 to 2.5 kg (5.28-6 lbs). Hence load score for the repetitive activity was taken as +2 (Total score till step 7 = +4 + 2 = +6).

Step 8: the wrist and arm final risk score was calculated by Step 5 + step 6 + step 7, which was obtained as 6. This calculated score helped to observe the 6<sup>th</sup> row in Table C.

Section B: consisted of the analysis of neck, trunk and leg.

Step 9: +4 risk was considered for the neck position (due to neck is extended in the posture Fig. 2).

Step 10: +4 score was assigned to trunk because trunk position lying at position greater than 60°. Further +1 score was added due to the twisting of trunk while spading. Hence, score got +5.

Step 11: +1 score was assigned to legs, because worker can adjust the posture as per comfortability.

Step 12: By using the value of step 9 -11, located the calculated score in Table-B. Hence, from posture score from the Table-B was found as 7.

Step 13: muscle score (+1) is added to the posture score-B (+7).

Step 14: Load score was considered as +2, because of repetitive activity (more than 4 times per minute) is performed by spade (5.28-6 lbs).

Step 15: By adding the value of step 12-14 (7+1+2 = 10). Now this calculated score was used to locate the column in Table-C. Hence, step 8 and step 15 collectively used to identify final score from Table-C, Which was found as 7.

Final RULA score is found as 7 indicated the very high risk which may cause the MSD ailments to the agricultural workers. Risk level and action needed is represented by Table 1 shown below.

**Table 1 Risk level and intervention requirement classification under RULA sheet**

<b>RULA level</b>	0	1	2	3
<b>RULA score</b>	1-2	3-4	5-6	7
<b>Risk level</b>	Negligible	Low	Medium	High
<b>Intervention required</b>	Acceptable	Investigate further	Investigate & change soon	Investigate & change immediately

#### 4. CONCLUSION

The body posture of worker has been evaluated for the agricultural activity while using spade in the field. by RULA (ergonomics tool). It can be concluded from the above results (RULA score 7), workers are performing the activities in uncomfortable and hazardous posture. Which can cause the serious musculoskeletal ailments to the agricultural workers and also will reduce the productivity & performance of the workers. The RULA score is obtained at very high risk (Table 1). Hence, there is immediate need of an ergonomic intervention to improve the engineering design of spade with the proper knowledge and awareness of health issues on comfort posture to simplify the activity & to reduce the MSD ailments.

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## APPENDIX

# RULA Employee Assessment Worksheet

Complete this worksheet following the step-by-step procedure below. Keep a copy in the employee's personnel folder for future reference.

### A. Arm & Wrist Analysis

**Step 1: Locate Upper Arm Position**

**Step 1a: Adjust...**

If shoulder is raised: +1;  
If upper arm is abducted: +1;  
If arm is supported or person is leaning: -1

**Final Upper Arm Score** =

**Step 2: Locate Lower Arm Position**

**Step 2a: Adjust...**

If arm is working across midline of the body: +1;  
If arm out to side of body: +1

**Final Lower Arm Score** =

**Step 3: Locate Wrist Position**

**Step 3a: Adjust...**

If wrist is bent from the midline: +1

**Final Wrist Score** =

**Step 4: Wrist Twist**

If wrist is twisted mainly in mid-range: +1;  
If twist at or near end of twisting range: +2

**Wrist Twist Score** =

**Step 5: Look-up Posture Score in Table A**

Use values from steps 1, 2, 3 & 4 to locate Posture Score in Table A

**Posture Score A** =

**Step 6: Add Muscle Use Score**

If posture mainly static (i.e. held for longer than 1 minute) or:  
If action repeatedly occurs 4 times per minute or more: +1

**Muscle Use Score** =

**Step 7: Add Force/load Score**

If load less than 2 kg (intermittent): +0;  
If 2 kg to 10 kg (intermittent): +1;  
If 2 kg to 10 kg (static or repeated): +2;  
If more than 10 kg load or repeated or shocks: +3

**Force/load Score** =

**Step 8: Find Row in Table C**

The completed score from the Arm/Wrist analysis is used to find the row on Table C

**Final Wrist & Arm Score** =

## SCORES

### B. Neck, Trunk & Leg Analysis

**Step 9: Locate Neck Position**

**Step 9a: Adjust...**

If neck is twisted: +1; If neck is side-bending: +1

**Final Neck Score** =

**Step 10: Locate Trunk Position**

**Step 10a: Adjust...**

If trunk is twisted: +1; If trunk is side-bending: +1

**Final Trunk Score** =

**Step 11: Legs**

If legs & feet supported and balanced: +1;  
If not: +2

**Final Leg Score** =

**Step 12: Look-up Posture Score in Table B**

Use values from steps 9, 10 & 11 to locate Posture Score in Table B

**Posture B Score** =

**Step 13: Add Muscle Use Score**

If posture mainly static or:  
If action 4 minutes or more: +1

**Muscle Use Score** =

**Step 14: Add Force/load Score**

If load less than 2 kg (intermittent): +0;  
If 2 kg to 10 kg (intermittent): +1;  
If 2 kg to 10 kg (static or repeated): +2;  
If more than 10 kg load or repeated or shocks: +3

**Force/load Score** =

**Step 15: Find Column in Table C**

The completed score from the Neck/Trunk & Leg analysis is used to find the column on Chart C

**Final Neck, Trunk & Leg Score** =

## Final Score =

Subject: \_\_\_\_\_ Date: \_\_\_\_/\_\_\_\_/\_\_\_\_

Company: \_\_\_\_\_ Department: \_\_\_\_\_ Scorer: \_\_\_\_\_

FINAL SCORE: 1 or 2 = Acceptable; 3 or 4 investigate further; 5 or 6 investigate further and change soon; 7 investigate and change immediately

Source: McAtamney, L. & Corlett, E.N. (1993) RULA: a survey method for the investigation of work-related upper limb disorders, *Applied Ergonomics*, 24(2) 91-99.

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Source: [16]